

### Raw Powder Sienna No.65

#### Description

Raw Powder Sienna No.65 is a natural pigment. Raw Powder Sienna No.65 is a naturally occurring ore, which is milled into powder at our facilities in Cyprus. Visual tests are conducted on each lot to maximize consistency and quality. The resulting pigment produces a muted yellow shade with natural undertones in wood stain applications. Siennas are preferred colorants in furniture stains and high-quality wood finishes because of their transparency and ability to enhance wood grain appearance. Raw Powder Sienna No.65 is also used in medium-gloss coatings, artist paints, coatings processed on intensive dispersing equipment, liquid colorants, paper, plaster and stucco applications. In addition, it is suitable to colour products made with cement. It is stable under exposure to sunlight and UV radiation and is alkali, chemical and weather resistant. Raw Powder Sienna No.65 is packaged in 25 kg multiwall paper bags and shrink-wrapped onto pallets of 40 bags (1000 kg).

*Uses: wood stain, paint, colorants, adhesives, ink, concrete, stucco and plaster.*

#### Composition/Typical Properties

Iron Oxide (Fe <sub>2</sub> O <sub>3</sub> ) (%)	48-52
Manganese Oxide (MnO <sub>2</sub> ) (%)	0.36
Manganese (Mn) (%)	0.22
Magnesium Oxide (MgO) (%)	1.48
Calcium Oxide (CaO) (%)	1.68
Phosphorous Oxide (P <sub>2</sub> O <sub>5</sub> ) (%)	0.73
Sodium Oxide (Na <sub>2</sub> O) (%)	0.58
Potassium Oxide (K <sub>2</sub> O) (%)	0.41
Aluminium Oxide (Al <sub>2</sub> O <sub>3</sub> ) (%)	3.64
Oil Absorption (g/100g)	37.01
Bulk Density (g/l)	830 -1020
325 Mesh Retention (%)	0.1
Water Soluble Salts (%)	3-4
Moisture & Volatile (%)	7-8
Ignition Loss (%)	20
Hegman Grind	4
pH (26 °C) 10%	3.0

#### Typical Trace Metal Content in Parts Per Million (ppm)

Arsenic (As)	<180
Barium (Ba)	<60
Cadmium (Cd)	<50
Chromium (Cr)	<100
Copper (Cu)	5000
Lead (Pb)	<400
Mercury (Hg)	<0.2
Selenium (Se)	<1.2

*The values for typical contents and trace metals are provided as general information only. They are approximate values for reference and not specifications utilized in our standard QC procedures for colour and consistency.*

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